

INSTALL GUIDE

ENTRY DOOR

EVD 1810/600

Specs:

- Cut out size: 1813mm X 603mm- R90
- Fly Screen size: 1870mm X 673mm
- For wall thickness 30-36mm, 37-41mm, 42-45mm
- Aluminum Frame
- Door build up: Laminated powder coated aluminum outer skin, Insulation, ABS interior panel with waste bin , Fixed double pane window, Blind.
- 2 point locking mechanism



Adjustable blind

Waste basket

Aluminum outer frame
and door skin



We recommend Kommerling
Koerapop 225 for a secure
and waterproof bond

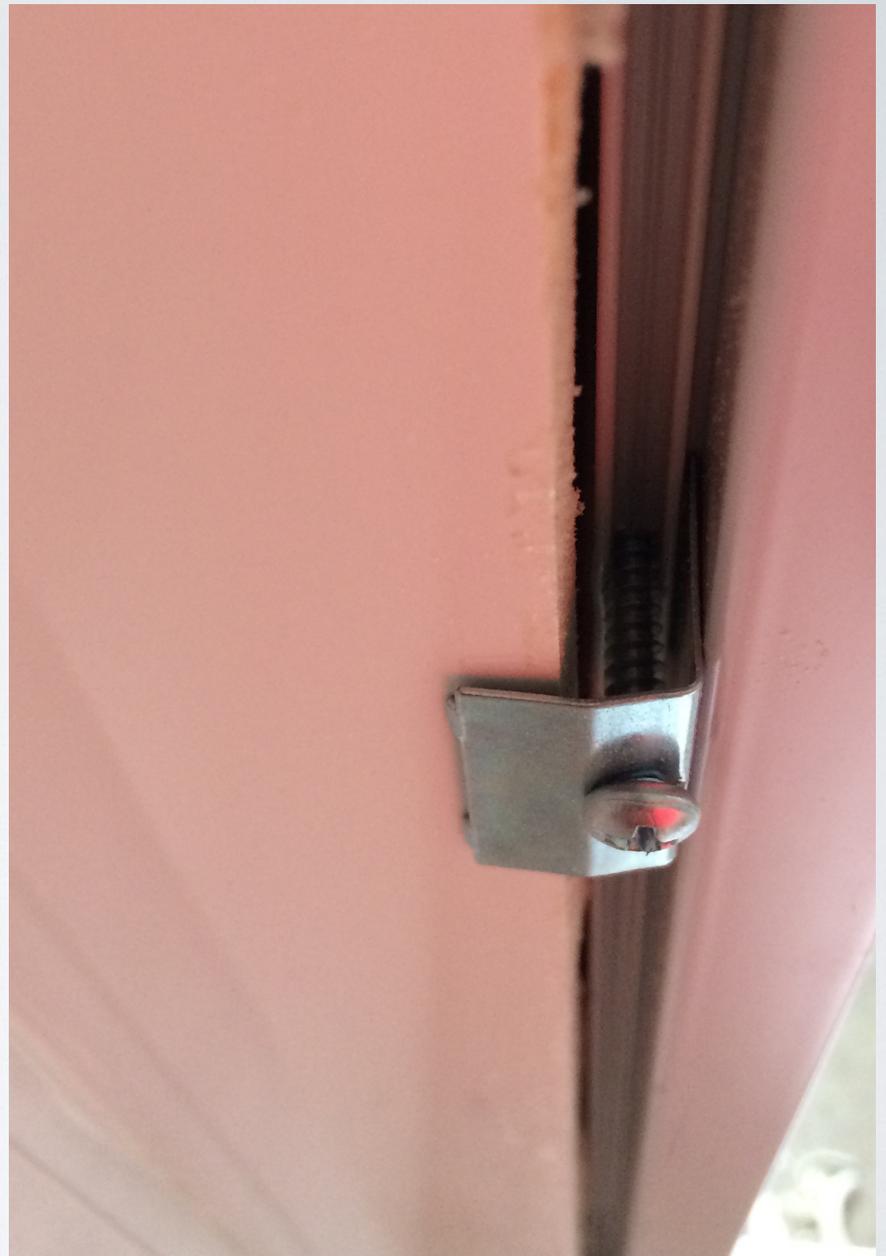
In case your panels are prepared by Total Composites, all you need to do is to follow the fibreglass skin outline with your jigsaw to remove the door opening.

For all other installs:

Place aluminum door frame on side panel, trace the opening size with permanent marker and cut with jigsaw.



Use included metal clamps and screws to secure (dry fit) door frame. These clips can be removed after adhesive is cured.



Close door carefully and make sure of smooth operation and equal clearances all around.



At this point, make sure that all metal clamps have been test fitted on the inside.

Remove all.

Clean all glue surfaces with alcohol till dust and grease free.

Apply ~ 1/8" of adhesive on door frame and side panel. Allow for plenty of "squeeze out".

Place door into opening, fasten all metal clamps, double check for correct clearances all around and smooth operation of door.

Close door till adhesive is cured! (follow manufacturers specifications)

Remove all adhesive while wet, with a strong water and dish soap solution. NOTE: This method ONLY applies to Koemmerling adhesive!!!!

Mount Pneumatic door stay at desired location.

Install white rubber gasket along the inside edge of the door frame, this will hide the edge of the wall.

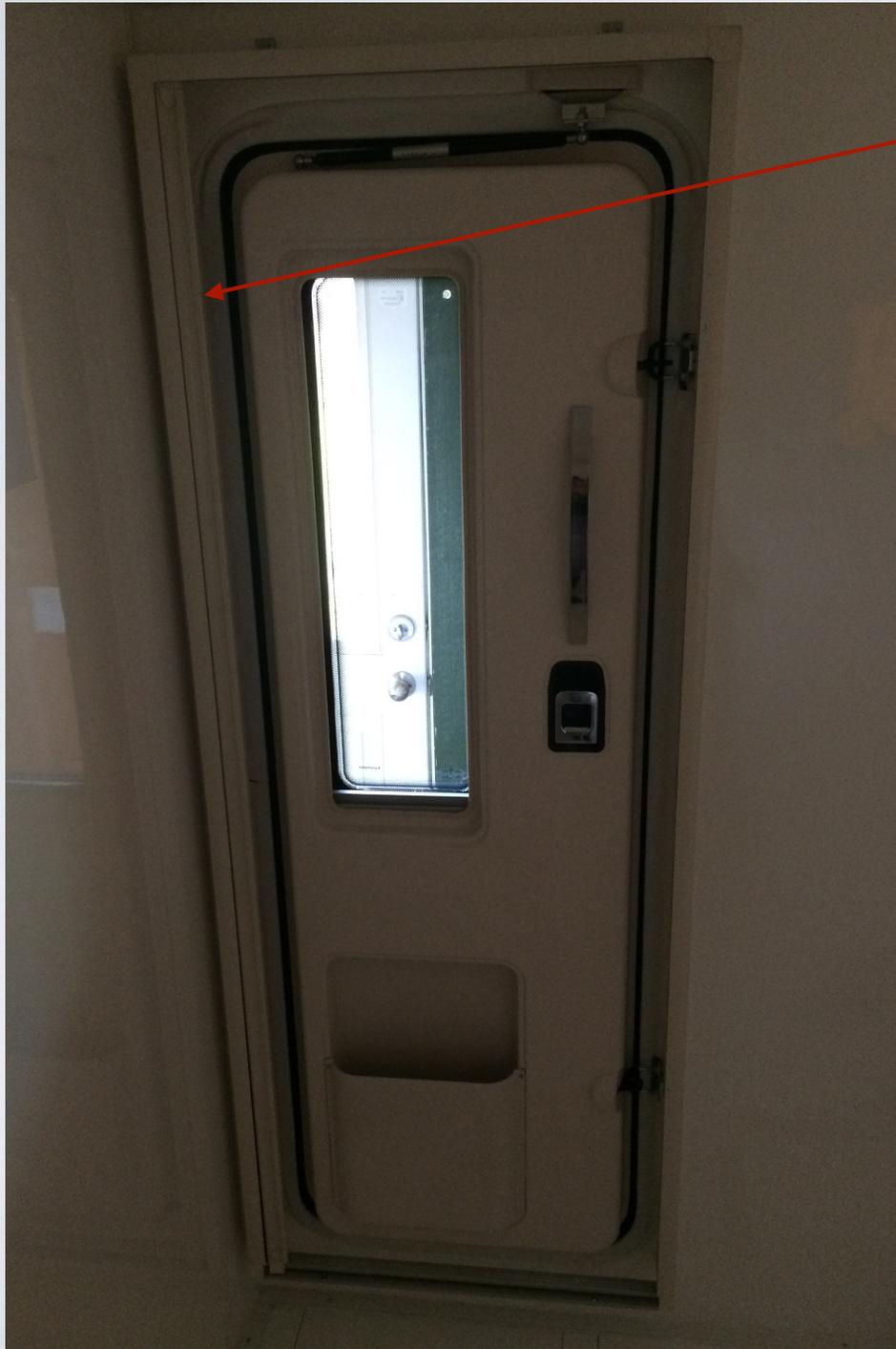


If needed, make adjustments to locking catches. Install plastic cover caps.



To lock and unlock door from
inside, simply push or pull
handle





Open position

Closed position

Installation of the Bug Screen can be done with a couple of screws and L brackets

