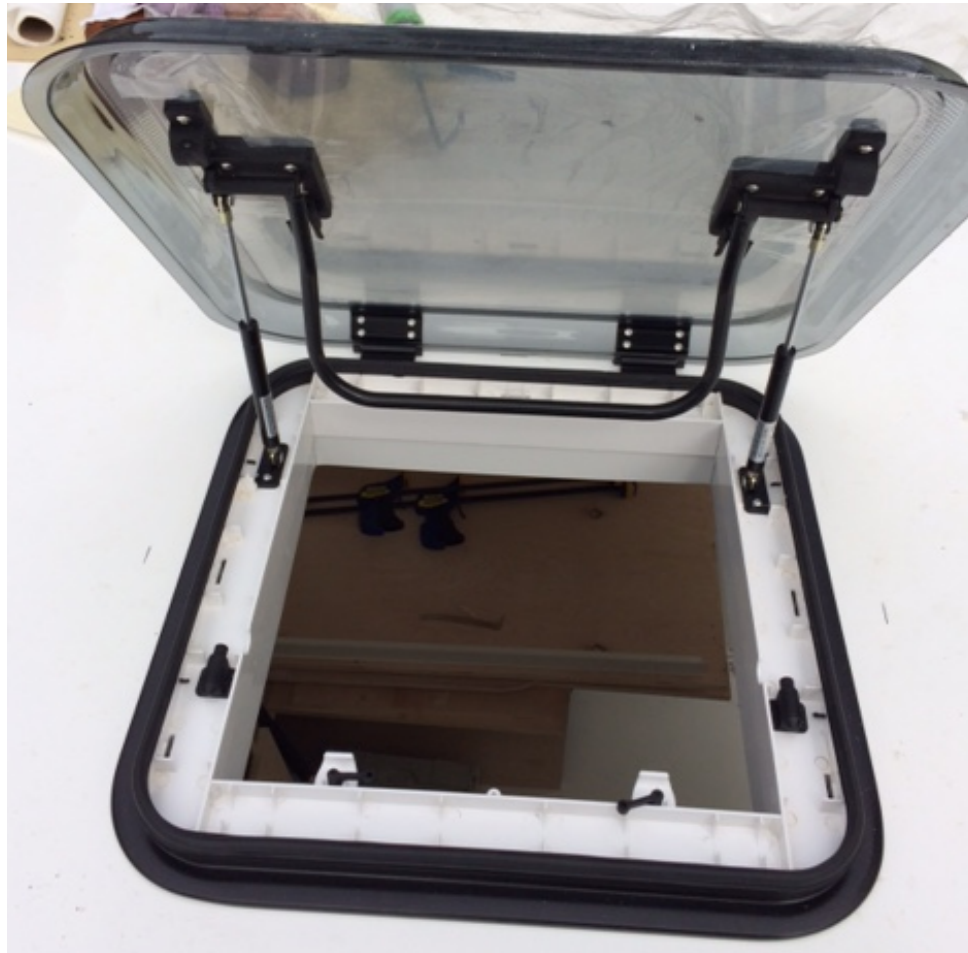


Roof Hatch MG16SL Install Guide

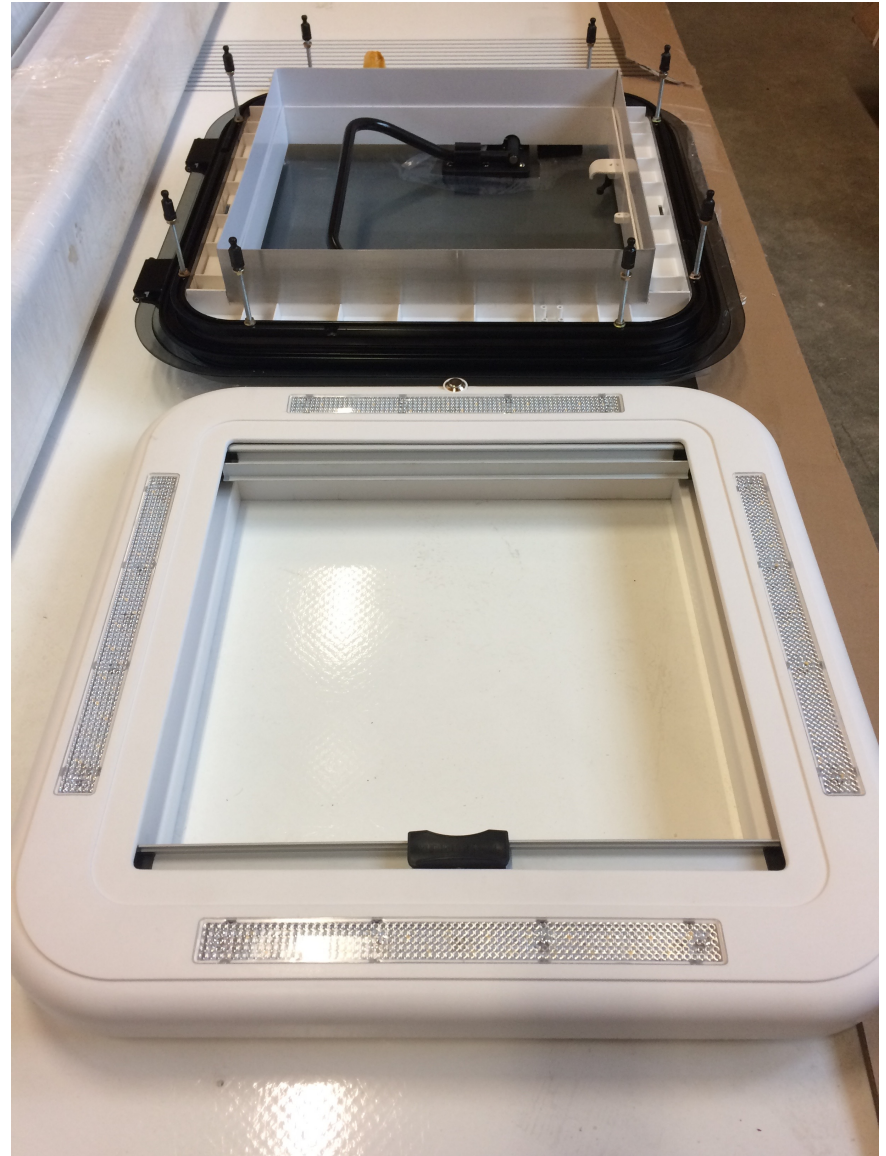


Specs:

Model Number: RV Skylight MG16SL

- Ordering size:500mm X 500mm
- Cut out size:500mm X 500mm
- Overall Size:530mm X 530mm
- For roof thickness 25-35mm
- On special request up to 84mm
- Weight: 6.74kg
- Max. opening angle: 70 degree
- Corner radius: 70mm
- LED Light 12 Volt
- Clear couple pane acrylic window
- Black Aluminum frame
- Hydraulic lifters

The Hatch is being shipped
in two pieces. The Actual
hatch and the blind/light
assembly



For a successful install you
will need
Permanent marker
Measuring tape
Drill
Cutting tools
Caulking gun
Adhesive/ Sealant



We recommend
Koemmerling Koerapop 225
Adhesive



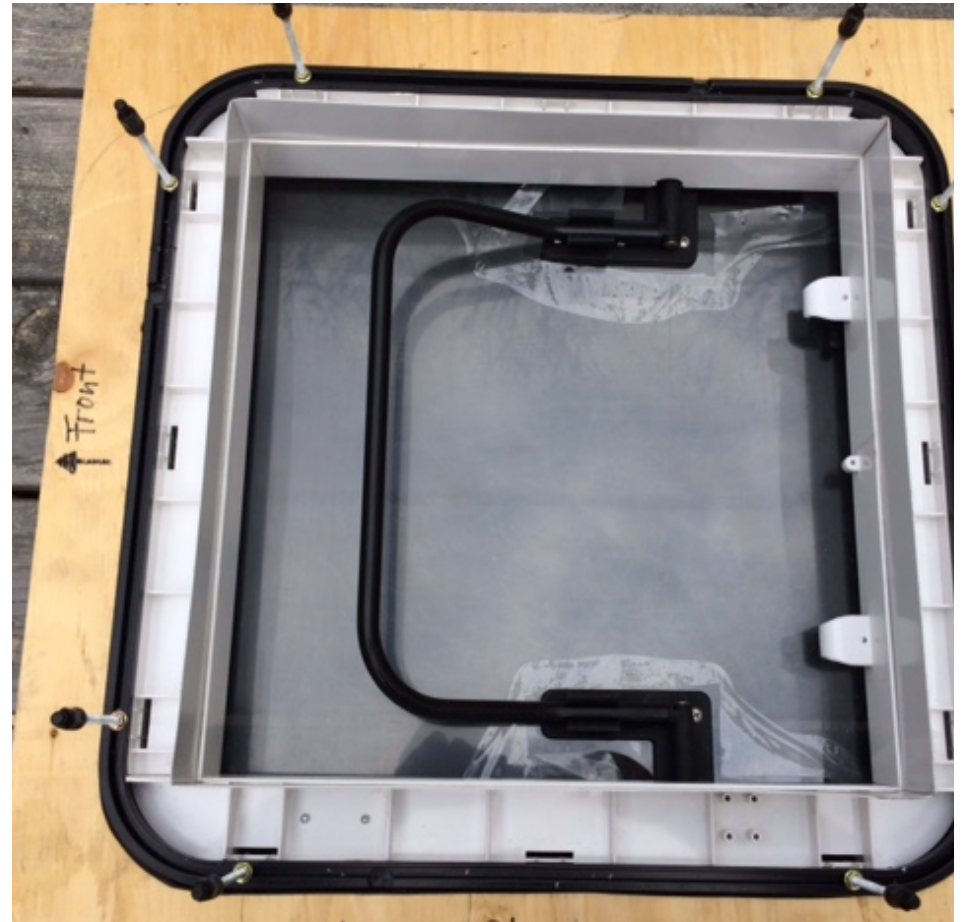
Place the blind assembly on a piece of 1/2" plywood and trace the outer shape of the blind assembly.



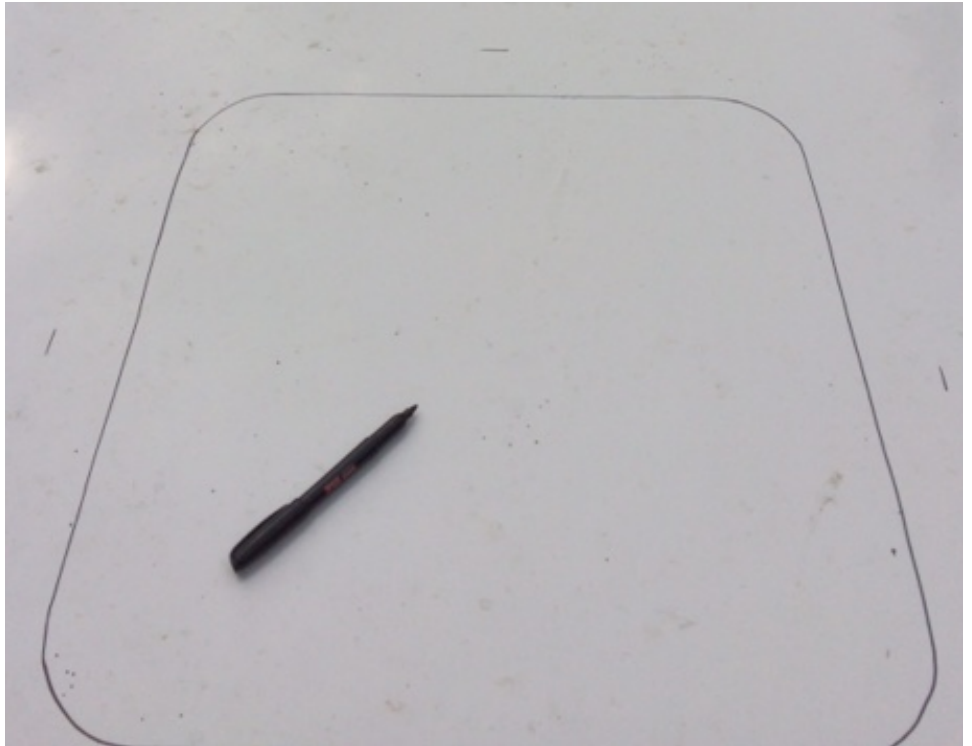
Create a second line
3/4" (19mm) on INSIDE of
the original line. Cut along
the inside line with Jigsaw



Dry Fit plywood ring on hatch to assure proper fit.



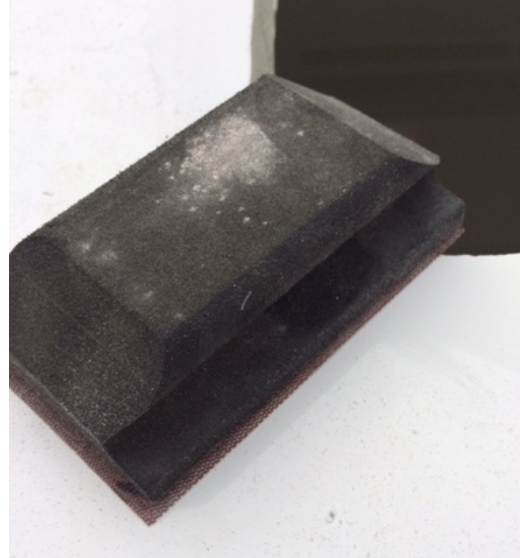
Place plywood jig on roof
and trace the cutting line
with permanent marker.



Use Metal blade for Jigsaw
and cut along the marker
line. Remove roofing
material.



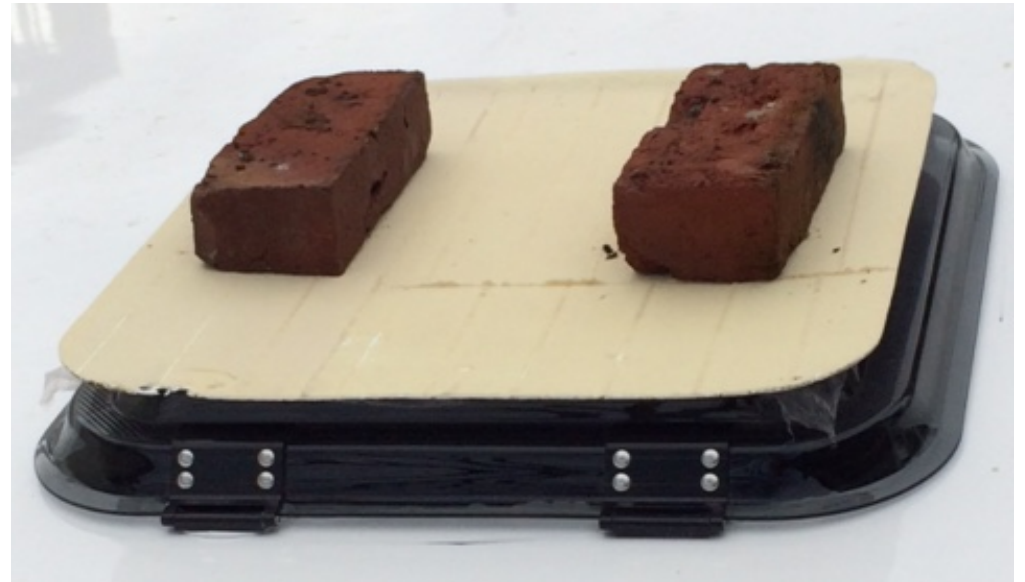
Sand all Glue surfaces with 120 grit paper. Clean all glue surfaces with alcohol. Apply sufficient (1/4") adhesive/ sealant on BOTH parts (hatch and roof)



Koerapop Adhesive can easily be cleaned up with a strong water/soap solution from a spray bottle.



Push hatch into opening.
Don't push too hard as you
need 1/16 thickness of
adhesive between roof and
hatch to guarantee
waterproofing.



Adjust locking pins to desired length and push blind assembly in place till you hear a solid “click” within the locking pins. You may need to do this several times till there is a solid connection.



Important additional information:

-Please consult with your local RV specialist or electrician for connecting the LED lighting!

-We highly advice to install the roof hatch with the hinges facing forward in driving directions. Failing to do so can damage the roof hatch and your vehicle!

-Always make sure roof hatch is securely closed before driving!

-We recommend the use of a professional RV Technician for installation and electrical hookup.